

Order 2051

31 JAN



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW109-3130-83-111-5

Job Sheet 169803



Part No: RBW109-3130-83-111-5

Job Qty: 1 ea

Part Name: Arm



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/22/17

Job Tracking No:

Due Date: 1/5/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW109-3130-83-111 Rev0 IPP Rev A 17.12.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/4/18	0.00	0.00	Start Up Waterjet		DN 18/02/17
110	Waterjet	1 pcs		1/4/18	0.00	0.08	Waterjet 2 OMAX		DN 18/02/17
120	QC	1 pcs		1/4/18	0.00	0.00	QC2 Waterjet-4		DN 18/02/17
130	QC	1 pcs		1/4/18	0.00	0.00	QC8-6		EP
135	HandFinish	1 pcs		1/5/18	0.00	0.10	HandFinish7		BEB-02-21
140	QC	1 pcs		1/5/18	0.00	0.00	QC5		38
180	Packaging	1 pcs		1/5/18	0.00	0.00	Packaging3-1		EP
190	QC21-SA	1 Ea		1/5/18	0.00	0.00	QC21		24/02/27

Part Op 110 - 1-Cut as per Dwg Dwg Rev: 0 Prog Rev: 0 2-Deburr if necessary (August Kolder)

Descriptions: 140 - Engrave part number and/or batch number And/or T/N number as required Using Marktronic engraver as per DWG

21 FEB 2 2018
9-80

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M4140NB0.500x3.000	0	0	0	0

DAS
03
JAB

MT-4140-B-↑

Part Specifications

Specifications could not be found.

Plex 12/22/17 10:20 AM Dart.lajeunesse.marie

MT-4140-B-0.500X3.000
S042420



Container No: S043485



Part: RBW109-3130-83-111-5

Job No: 169803

Serial No/Batch: S043485

Revision: RBW109-3130-83-111

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/17/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

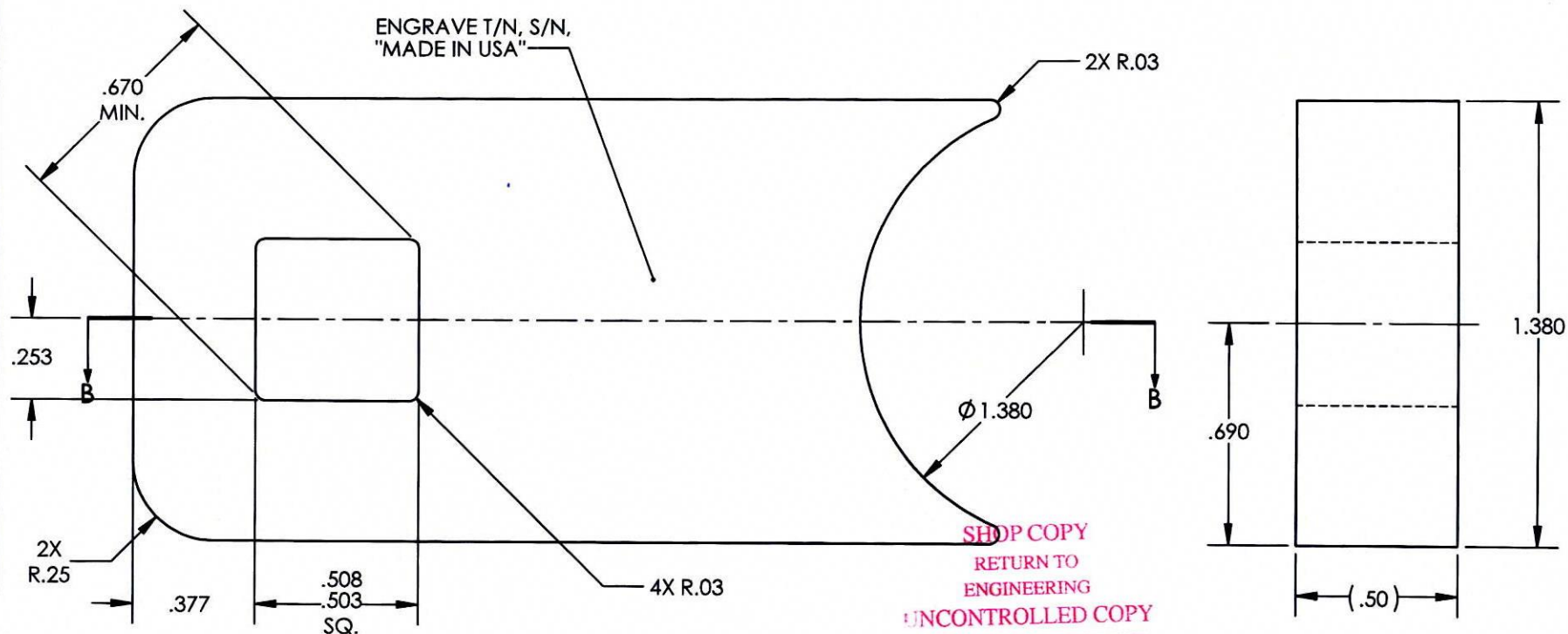
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER :							

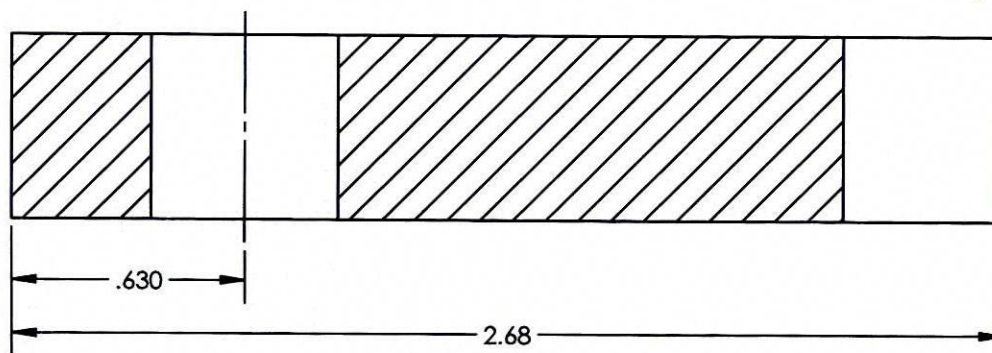
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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



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RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 169803 MLS

⑤
171222 ARM



SECTION B-B

RED BARN MACHINE	
TOOL ASSEMBLY	
DWG NO.	RBW109-3130-83-111-5
MAT'L 4140	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	REAT FINISH SEE -1 WELDMENT
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC USED ON MODEL AW119
SCALE 2:1	DATE 6/4/2012
SHEET 4 OF 4	